

PressMax-C6



Presseinsatztabelle / Crimping Die Table

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN* / acc. to DIN	
	Zuglastet Non Tension	Zugfest Full Tension	Zuglastet Non Tension	Zugfest Full Tension
10 mm ²	K6 / 5 - F # 76900111	K8 / 5 - F # 76900112	K10 / 7 - F # 76900122	
16 mm ²	K8 / 5 - F # 76900112	K8 / 5 - F # 76900112	K12 / 7 - F # 76900123	K12 / 7 - F # 76900123
25 mm ²	K10 / 5 - F # 76900113	K10 / 5 - F # 76900113	K12 / 7 - F # 76900123	K12 / 7 - F # 76900123
35 mm ²	K12 / 5 - F # 76900114	K12 / 5 - F # 76900114	K14 / 7 - F # 76900124 K14 / 14 - F # 76900313	K14 / 7 - F # 76900124 K14 / 14 - F # 76900313
50 mm ²	K14 / 5 - F # 76900115 K14 / 14 - F # 76900313	K14 / 5 - F # 76900115 K14 / 14 - F # 76900313	K16 / 7 - F # 76900125 K16 / 14 - F # 76900284	K16 / 7 - F # 76900125 K16 / 14 - F # 76900284
70 mm ²	K16 / 5 - F # 76900116 K16 / 14 - F # 76900284	K16 / 5 - F # 76900116 K16 / 14 - F # 76900284	K18 / 7 - F # 76900126 K18 / 14 - F # 76900314	K18 / 7 - F # 76900126 K18 / 14 - F # 76900314
95 mm ²	K18 / 5 - F # 76900117 K18 / 14 - F # 76900314	K20 / 5 - F # 76900118 K20 / 14 - F # 76900395	K22 / 7 - F # 76900127 K22 / 14 - F # 76900145	K22 / 7 - F # 76900127 K22 / 14 - F # 76900145
120 mm ²	K20 / 5 - F # 76900118 K20 / 14 - F # 76900395	K22 / 5 - F # 76900119	K22 / 7 - F # 76900127 K22 / 14 - F # 76900145	K25 / 7 - F # 76900128 K25 / 14 - F # 76900144
150 mm ²	K22 / 5 - F # 76900119	K25 / 5 - F # 76900120	K25 / 7 - F # 76900128 K25 / 14 - F # 76900144	K25 / 7 - F # 76900128 K25 / 14 - F # 76900144
185 mm ²	K25 / 5 - F # 76900120		K28 / 7 - F # 76900129	
240 mm ²	K28 / 5 - F # 76900121		K32 / 5 - F # 76900130	

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile**/ACSR-Ropes			Presseinsatz Crimping Die
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve		
6		16/2,5 25/4 35/6		K6 / 5 - F # 76900111
7		50/8		K7 / 5 - F # 76900105
9		70/12 95/15		K9 / 5 - F # 76900106
12		16/2,5 25/4		K12 / 7 - F # 76900123
13		120/20 150/25		K13 / 5 - F # 76900107
14	35/6			K14 / 7 - F # 76900124 K14 / 14 - F # 76900313
16	50/8			K16 / 7 - F # 76900125 K16 / 14 - F # 76900284
18		70/12		K18 / 7 - F # 76900126 K18 / 14 - F # 76900314
22		95/15		K22 / 7 - F # 76900127 K22 / 14 - F # 76900145
25		44/32 50/30 120/20		K25 / 7 - F # 76900128 K25 / 14 - F # 76900144

** Querschnitt Al/St / Cross Section ACSR

Pressbereich Crimping Range	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding		Nicht DIN Sechskant / Non DIN Hexagonal	Dorn Arbor
	Eindrähtig Single Stranded	Mehrdrähtig Multi-Stranded		
10 mm ²		R10 / 20 - F # 76900152	ND10 / 5 - F # 76900133	D10 / 9 - F # 76900513
16 mm ²		R12 / 20 - F # 76900153	ND16 / 5 - F # 76900134	D16 / 9 - F # 76900514
25 mm ²		R12+ / 20 - F # 76900154	ND25 / 5 - F # 76900135	D25 / 9 - F # 76900164
35 mm ²	R12+ / 20 - F # 76900154	R14 / 20 - F # 76900155	ND35 / 5 - F # 76900136	D35 / 9 - F # 76900165
50 mm ²	R14 / 20 - F # 76900155	R16 / 20 - F # 76900156	ND50 / 5 - F # 76900137	D50 / 9 - F # 76900166
70 mm ²	R16 / 20 - F # 76900156	R18 / 20 - F # 76900157	ND70 / 5 - F # 76900138	D70 / 10 - F # 76900167
95 mm ²	R18 / 20 - F # 76900157	R22 / 20 - F # 76900158	ND95 / 5 - F # 76900139	D95 / 12 - F # 76900168
120 mm ²	R22 / 20 - F # 76900158	R22+ / 20 - F # 76900159	ND120 / 5 - F # 76900140	
150 mm ²	R22+ / 20 - F # 76900159	R25 / 20 - F # 76900160	ND150 / 5 - F # 76900141	
185 mm ²	R25 / 20 - F # 76900160	R28 / 20 - F # 76900161	ND185 / 5 - F # 76900142	
240 mm ²	R28 / 20 - F # 76900161	R32 / 20 - F # 76900162	ND240 / 5 - F # 76900143	
300 mm ²	R32 / 20 - F # 76900162		ND300 / 5 - F # 76900285	