

EPC 450-HA 

PRESSEINSATZTABELLEN / CRIMPING DIE TABLE

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
35 mm ²			K14 / 14 - ZG # 769 00 193	K14 / 14 - ZG # 769 00 193
50 mm ²	K14 / 14 - ZG # 769 00 193	K14 / 14 - ZG # 769 00 193	K16 / 14 - ZG # 769 00 195	K16 / 14 - ZG # 769 00 195
70 mm ²	K16 / 14 - ZG # 769 00 195	K16 / 14 - ZG # 769 00 195	K18 / 12 - ZG # 769 00 197	K18 / 12 - ZG # 769 00 197
95 mm ²	K18 / 12 - ZG # 769 00 197	K20 / 14 - ZG # 769 00 199	K22 / 14 - ZG # 769 00 201	K22 / 14 - ZG # 769 00 201
120 mm ²	K20 / 14 - ZG # 769 00 199	K22 / 14 - ZG # 769 00 201	K22 / 14 - ZG # 769 00 201	K25 / 14 - ZG # 769 00 203 K25 / 40 - ZG # 769 00 204
150 mm ²	K22 / 14 - ZG # 769 00 201	K25 / 14 - ZG # 769 00 203 K25 / 40 - ZG # 769 00 204	K25 / 14 - ZG # 769 00 203 K25 / 40 - ZG # 769 00 204	K28 / 14 - ZG # 769 00 205 K28 / 40 - ZG # 769 00 206
185 mm ²	K25 / 14 - ZG # 769 00 203 K25 / 40 - ZG # 769 00 204		K28 / 14 - ZG # 769 00 205 K28 / 40 - ZG # 769 00 206	K28 / 14 - ZG # 769 00 205 K28 / 40 - ZG # 769 00 206
240 mm ²	K28 / 14 - ZG # 769 00 205 K28 / 40 - ZG # 769 00 206		K32 / 17 - ZG # 769 00 209	K34 / 17 - ZG # 769 00 227 K34 / 40 - ZG # 769 00 228
300 mm ²	K32 / 17 - ZG # 769 00 209		K34 / 17 - ZG # 769 00 227 K34 / 40 - ZG # 769 00 228	K38 / 17 - ZG # 769 00 229 K38 / 40 - ZG # 769 00 241
400 mm ²	K38 / 17 - ZG # 769 00 229 K38 / 40 - ZG # 769 00 241		K38 / 17 - ZG # 769 00 229 K38 / 40 - ZG # 769 00 241	
500 mm ²	K42 / 17 - ZG # 769 00 242 K42 / 40 - ZG # 769 00 243		K44 / 17 - ZG # 769 00 244	
630 mm ²	K44 / 17 - ZG # 769 00 244		K52 / 25 - ZG # 769 00 248 K52 / 40 - ZG # 769 00 249	
800 mm ²	K52 / 25 - ZG # 769 00 248 K52 / 40 - ZG # 769 00 249		K58 / 25 - ZG # 769 00 265 K58 / 40 - ZG # 769 00 266	
1000 mm ²	K58 / 25 - ZG # 769 00 265 K58 / 40 - ZG # 769 00 266		K60 / 25 - ZG # 769 00 267	

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile*/ACSR-Ropes		Presseinsatz Crimping Die
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	
13		120/20 150/25	K13 / 14 - ZG # 769 00 192
14	35/6		K14 / 14 - ZG # 769 00 193
15		siehe **	K15 / 14 - ZG # 769 00 194
16	50/8		K16 / 14 - ZG # 769 00 195
17		210/50 300/50 380/50 540/45 560/50 650/45	K17 / 14 - ZG # 769 00 196
18	70/12		K18 / 14 - ZG # 769 00 197
19		95/55 435/55	K19 / 14 - ZG # 769 00 198
21		105/75 120/70 490/65 580/70	K21 / 14 - ZG # 769 00 200
22	95/15		K22 / 14 - ZG # 769 00 201
23		680/85	K23 / 14 - ZG # 769 00 202
25	44/32 50/30 120/20		K25 / 14 - ZG # 769 00 203 K25 / 40 - ZG # 769 00 204
28	125/30 150/25		K28 / 14 - ZG # 769 00 205 K28 / 40 - ZG # 769 00 206
30	170/40 185/30 95/55		K30 / 17 - ZG # 769 00 207 K30 / 40 - ZG # 769 00 208
34		105/75 120/70 210/35 210/50 230/30 240/40	K34 / 17 - ZG # 769 00 227
38		265/35 300/50 305/40 340/30	K38 / 17 - ZG # 769 00 229
42		380/50 385/35	K42 / 17 - ZG # 769 00 242 K42 / 40 - ZG # 769 00 243
46		435/55 450/40	K46 / 25 - ZG # 769 00 245 K46 / 40 - ZG # 769 00 246
50			K50 / 25 - ZG # 769 00 247

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile*/ACSR-Ropes		Presseinsatz Crimping Die
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	
52	490/65 495/35 510/45 550/70 560/50 570/40		K52 / 25 - ZG # 769 00 248
58	650/45 680/85		K58 / 25 - ZG # 769 00 265

* Querschnitt Al/St / Cross Section ACSR

** 44/32 50/30 125/30 170/40 185/30
210/35 230/30 240/40 265/35 305/40
340/30 385/35 450/40 495/35 570/40