

InLiner® C5

Presseinsatztabellen / Crimping Die Table



Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
6 mm ²	K5 / 5-B # 76900518			
10 mm ²	K6(16) / 5-B # 76900298	K8(12) / 5-B # 76900017	K10(14) / 7-B # 76900020	
	K6 / 7-B # 76900292	K8(12) / 7-B # 76900010	K10 / 7-B # 76900294	
	K6(16) / 7-B # 76900016	K8 / 7-B # 76900293		
16 mm ²	K8(12) / 5-B # 76900017	K8(12) / 5-B # 76900017	K12 / 7-B # 76900297	K12 / 7-B # 76900297
	K8 / 7-B # 76900293	K8 / 7-B # 76900293	K8(12) / 7-B # 76900010	K8(12) / 7-B # 76900010
	K8(12) / 7-B # 76900010	K8(12) / 7-B # 76900010		
25 mm ²	K10(14) / 5-B # 76900018	K10(14) / 5-B # 76900018	K12 / 7-B # 76900297	K12 / 7-B # 76900297
			K8(12) / 7-B # 76900010	K8(12) / 7-B # 76900010
35 mm ²	K8(12) / 5-B # 76900017	K8 (12) / 5-B # 76900017	K14 / 7-B # 76900295	K14 / 7-B # 76900295
	K8(12) / 7-B # 76900010	K8(12) / 7-B # 76900010		
50 mm ²	K10(14) / 5-B # 76900018	K10(14) / 5-B # 76900018	K16 / 7-B # 76900296	K16 / 7-B # 76900296
			K8(16) / 7-B # 76900016	K8(16) / 7-B # 76900016
70 mm ²	K6(16) / 5-B # 76900298	K6(16) / 5-B # 76900298	K18 / 7-B # 76900012	K18 / 7-B # 76900012
95 mm ²	K18 / 5-B # 76900011	K20 / 5-B # 76900013	K22 / 7-B # 76900021	K22 / 7-B # 76900021
		K20 / 7-B # 76900014		
120 mm ²	K20 / 5-B # 76900013	K22 / 5-B # 76900015	K22 / 7-B # 76900021	K25 / 7-B # 76900008
	K20 / 7-B # 76900014			
150 mm ²	K22 / 5-B # 76900015	K25 / 5-B # 76900009	K25 / 7-B # 76900008	
185 mm ²	K25 / 5-B # 76900009			

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile*/ACSR-Ropes		
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	Presseinsatz Crimping Die
6		16/2,5 25/4 35/6	Multi - B** # 76900006
7		50/8	K16(7) / 7(5)-B # 76900003
9		70/12 95/15	K18(9) / 7(5)-B # 76900004
			K22(9) / 7(5)-B # 76900005
12			K9 / 5-B # 76900028
		16/2,5 25/4	Multi - B** # 76900006
13		120/20 150/25	Multi - B** # 76900006
			K13 / 5-B # 76900027
14	35/6		Multi - B** # 76900006
16	50/8		K16(7) / 7(5)-B # 76900003
18		70/12	K18(9) / 7(5)-B # 76900004
		95/15	K22(9) / 7(5)-B # 76900005

* Querschnitt Al/St / Diameter ACSR

** K6 / K12/ K13/ K14

Pressbreiten: K6/K13 = 5mm; K12/K14 = 7mm

Crimping Width: K6/K13 = 5mm; K12/K14 = 7mm

Pressbereich Crimping Range	DIN Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding		WM-Form WM shape	Dorn Arbor
	Eindrähtig Single Stranded	Mehrdrähtig Multi-Stranded		
6 mm ²				D6 / 5 - B # 76900351
10 mm ²			WM10(70) / 5 - B # 76900090	D10 / 8 - B # 76900352
16 mm ²			WM16(35) / 5 - B # 76900091	D16 / 10 - B # 76900353
25 mm ²		R12+ / 12 - B # 76900097	WM25(50) / 5 - B # 76900092	D25 / 12 - B # 76900354
		R12+(16) / 12-B # 76900022		
35 mm ²	R12+ / 12 - B # 76900097	R14 / 12 - B # 76900098	WM16(35) / 5 - B # 76900091	D35 / 12 - B # 76900355
	R12+(16) / 12-B # 76900022	R14(18) / 12-B # 76900023		
50 mm ²	R14 / 12 - B # 76900098	R16 / 12 - B # 76900099	WM25(50) / 5 - B # 76900092	D50 / 12 - B # 76900356
	R14(18) / 12-B # 76900023	R12(16) / 12-B # 76900022		
70 mm ²	R16 / 12 - B # 76900099	R18 / 12 - B # 76900100	WM10(70) / 5 - B # 76900090	D70 / 12 - B # 76900357
	R12(16) / 12-B # 76900022	R14(18) / 12-B # 76900023		
95 mm ²	R18 / 12 - B # 76900100	R22 / 12 - B # 76900024	WM95 / 5 - B # 76900093	
	R14(18) / 12-B # 76900023			
120 mm ²	R22 / 12 - B # 76900024	R22+ / 12 - B # 76900025	WM120 / 5 - B # 76900094	
150 mm ²	R22+ / 12 - B # 76900025	R25 / 12 - B # 76900026	WM150 / 5 - B # 76900095	
185 mm ²	R25 / 12 - B # 76900026	R28 / 12 - B # 76900007	WM185 / 5 - B # 76900096	
240 mm ²	R28 / 12 - B # 76900007			