

PRESSEINSATZTABELLEN / CRIMPING DIE TABLE

Pressbereich Crimping Range DIN 48083	Cu nach DIN / acc. to DIN		Al nach DIN / acc. to DIN	
	Zugentlastet Non Tension	Zugfest Full Tension	Zugentlastet Non Tension	Zugfest Full Tension
10 mm ²		K8 / 14 - C # 769 00 030	K10 / 14 - C # 769 00 031	
16 mm ²	K8 / 14 - C # 769 00 030	K8 / 14 - C # 769 00 030	K12 / 14 - C # 769 00 032	K12 / 14 - C # 769 00 032
25 mm ²	K10 / 14 - C # 769 00 031	K10 / 14 - C # 769 00 031	K12 / 14 - C # 769 00 032	K12 / 14 - C # 769 00 032
35 mm ²	K12 / 14 - C # 769 00 032	K12 / 14 - C # 769 00 032	K14 / 14 - C # 769 00 033	K14 / 14 - C # 769 00 033
50 mm ²	K14 / 14 - C # 769 00 033	K14 / 14 - C # 769 00 033	K16 / 14 - C # 769 00 034	K16 / 14 - C # 769 00 034
70 mm ²	K16 / 14 - C # 769 00 034	K16 / 14 - C # 769 00 034	K18 / 14 - C # 769 00 035	K18 / 14 - C # 769 00 035
95 mm ²	K18 / 14 - C # 769 00 035	K20 / 14 - C # 769 00 036	K22 / 14 - C # 769 00 037	K22 / 14 - C # 769 00 037
120 mm ²	K20 / 14 - C # 769 00 036	K22 / 14 - C # 769 00 037	K22 / 14 - C # 769 00 037	K25 / 14 - C # 769 00 038
150 mm ²	K22 / 14 - C # 769 00 037	K25 / 14 - C # 769 00 038	K25 / 14 - C # 769 00 038	K28 / 14 - C # 769 00 039
185 mm ²	K25 / 14 - C # 769 00 038		K28 / 14 - C # 769 00 039	K28 / 14 - C # 769 00 039
240 mm ²	K28 / 7 - C # 769 00 040		K32 / 14 - C # 769 00 065	K32 / 14 - C # 769 00 065
			K32 / 7 - C # 769 00 041	K32 / 7 - C # 769 00 041
300 mm ²	K32 / 7 - C # 769 00 041		K34 / 14 - C # 769 00 066	
			K34 / 7 - C # 769 00 042	

Werkzeug- Kennzahl DIN 48083	DIN Al/St-Seile ^{*/} ACSR-Ropes		
	Al-Hülse Al-Sleeve	St-Hülse St-Sleeve	Presseinsatz Crimping Die
6		16/2,5 25/4 35/6	K6 / 5 - C # 769 00 402
7		50/8	K7 / 5 - C # 769 00 401
9		70/12 95/15	K9 / 5 - C # 769 00 399
12		16/2,5 28/4	K12 / 14 - C # 769 00 032
13		120/20 150/25	K13 / 5 - C # 769 00 398
14	35/6		K14 / 14 - C # 769 00 033
15		siehe**	K15 / 5 - C # 769 00 397
16	50/8		K16 / 14 - C # 769 00 034
18	70/12		K18 / 14 - C # 769 00 035
22	95/15		K22 / 14 - C # 769 00 037
25	44/32 50/30 120/20		K25 / 14 - C # 769 00 038
28	125/30 150/25		K28 / 14 - C # 769 00 039
30	170/40 185/30 95/55		K30 / 14 - C # 769 00 403
34	105/75 120/70 210/35 240/50 230/30 240/40		K34 / 14 - C # 769 00 066

* Querschnitt Al/St / Diameter ACSR

** 44/32 50/30 125/30 170/40 185/30 210/35 230/30 240/40 265/35 305/40 340/30 385/35 450/40 495/35 570/40

Pressbereich Crimping Range	Al / Cu-Sektorleiter / Sector-shaped conductor - Vorrunden / Prerounding		Nicht DIN Sechskant / Non DIN Hexagonal	Dorn Arbor	Doppeldorn Double Arbor	H-Klemmen H-Clamps	Doppelpress- Kabelschuh Double Crimping Cable Lug
	Eindrätig Single Stranded	Mehrdrätig Multi-Stranded					
10 mm ²				D10 / 10 - C # 769 00 173			
16 mm ²		R12 / 35 - C # 769 00 069	ND16 / 14 - C # 769 00 050	D16 / 10 - C # 769 00 174	DD16 / 5 - C # 769 00 383		
25 mm ²	R12 / 35 - C # 769 00 069	R12+ / 35 - C # 769 00 070	ND25 / 14 - C # 769 00 051	D25 / 11 - C # 769 00 175	DD25 / 7 - C # 769 00 384		
35 mm ²	R12+ / 35 - C # 769 00 070	R14 / 35 - C # 769 00 071	ND35 / 14 - C # 769 00 052	D35 / 12 - C # 769 00 176	DD35 / 7 - C # 769 00 385		
50 mm ²	R14 / 35 - C # 769 00 071	R16 / 35 - C # 769 00 072	ND50 / 14 - C # 769 00 053	D50 / 12 - C # 769 00 177	DD50 / 9 - C # 769 00 386	HK22 / 35 - C # 769 00 363	DP22 / 12 - C # 769 00 378
70 mm ²	R16 / 35 - C # 769 00 072	R18 / 35 - C # 769 00 073	ND70 / 14 - C # 769 00 054	D70 / 12 - C # 769 00 178	DD70 / 9 - C # 769 00 387	HK26 / 35 - C # 769 00 364	DP24 / 35 - C # 769 00 360 DP24 / 12 - C # 769 00 379
95 mm ²	R18 / 35 - C # 769 00 073	R22 / 35 - C # 769 00 079	ND95 / 14 - C # 769 00 055	D95 / 12 - C # 769 00 179	DD95 / 11 - C # 769 00 388	HK30 / 35 - C # 769 00 365	DP29 / 35 - C # 769 00 361 DP29 / 12 - C # 769 00 380
120 mm ²	R22 / 35 - C # 769 00 079	R22+ / 35 - C # 769 00 074	ND120 / 14 - C # 769 00 056	D120 / 12 - C # 769 00 180	DD120 / 11 - C # 769 00 389	HK32 / 35 - C # 769 00 366	DP32 / 35 - C # 769 00 362 DP32 / 12 - C # 769 00 381
150 mm ²	R22+ / 35 - C # 769 00 074	R25 / 35 - C # 769 00 075	ND150 / 14 - C # 769 00 057	D150 / 12 - C # 769 00 181	DD150 / 11 - C # 769 00 390		
185 mm ²	R25 / 35 - C # 769 00 075	R28 / 35 - C # 769 00 076	ND185 / 14 - C # 769 00 058				
240 mm ²	R28 / 35 - C # 769 00 076	R32 / 35 - C # 769 00 077	ND240 / 14 - C # 769 00 059				
300 mm ²	R32 / 35 - C # 769 00 077	R34 / 35 - C # 769 00 078	ND300 / 7 - C # 769 00 061				
400 mm ²			ND400 / 7 - C # 769 00 062				